

AMENMENTS TO THE CLAIMS

A listing of the claims presented in this patent application appears below. This listing replaces all prior versions and listing of claims in this patent application.

Claims 1-19 (Canceled).

20. (Currently Amended) A manufacturing method for a glass substrate, comprising the steps of:

melting a glass material;
flowing the melted glass into a lower mold;
press molding the glass between an upper mold and the lower mold into a glass substrate;
detecting the center of gravity of the glass substrate; and
creating a center hole so that ~~using~~ the center of gravity becomes ~~[[as]]~~ the center of the center hole.

21. (Currently Amended) A manufacturing method according to Claim 20, wherein the center of gravity is detected by carrying out image processing on a a ~~[[the]]~~ two dimensional image as viewed from the direction of the thickness of the glass substrate.